



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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RBE350A93-3305-20-1

Job Sheet 193178



Part No: RBE350A93-3305-20-1

Job Qty: 20 pcs

Part Name: Tail Gearbox Wrench



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No:

Due Date: 5/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A93-3305-20-1 REV:C IPP REV A 18.01.23 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-2500Y - 1	20 pcs	5/6/19	5/6/19	0.50	20.00	SL-2500Y - 1		AC DAS 5
120	QC 2	20 pcs	5/6/19	5/6/19	0.00	0.00	QC 2 - 1		5 9-89
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		DAS 5 9-89
							QC 2 - 25		
							QC 2 - 32		DAS 5 9-89
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



Container No: S172280



Part: RBE350A93 - 3305 - 20 - 1

Job No: 193178

Serial No/Batch: S172280

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 04/15/19

Dart Aerospace Ltd.
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CANADA
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130 QC 8	20 pcs	5/6/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	D.E 19-04-16
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
230 Packaging 3-1 - Stock - B4B 20 pcs		5/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS 28 9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
240 QC 21 - SA	20 pcs	5/6/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	APR 22 2019
				QC 21 - SA - 53	

Part Op **100** - SL2500Y (MORI SL2500Y LATHE) 1-Machine as per folio FB876 FOLIO REV: AA DWG REV: C

Descriptions: 2 2-Broach as per dwg. 3-Deburr

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

230 - (Identify as per dwg & Stock Location: _____)

240 - (QC21- Final Inspection - Work Order Release)

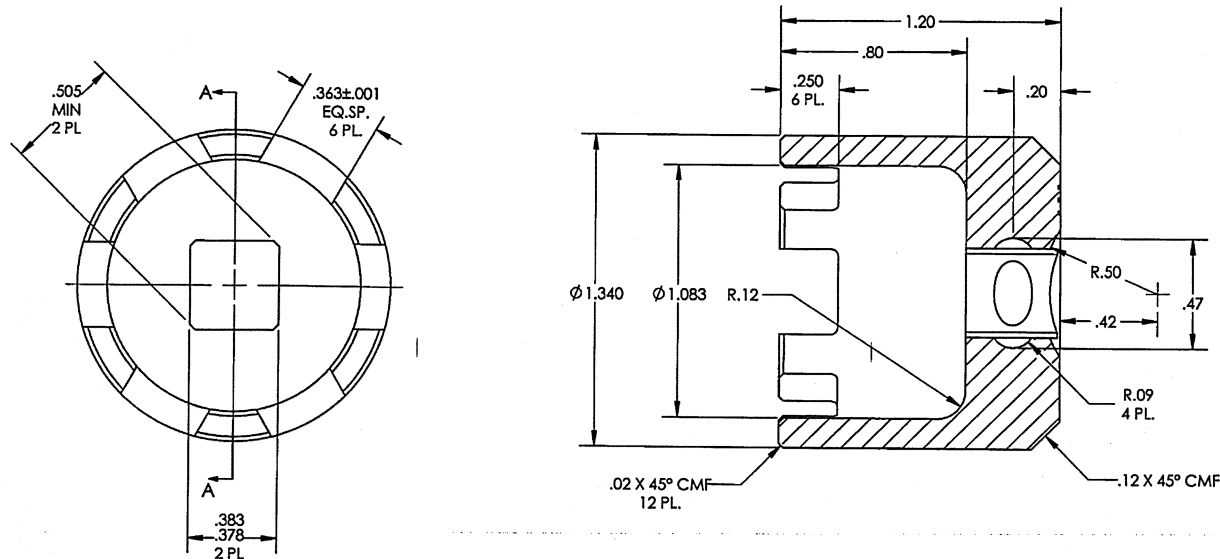
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R1.375	17-4 SS H900 Round Bar 1.375"	2.3200 ft (12 ft ea) 912	100-SL-2500Y - 1	S099996

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-2500Y - 1	M17-4-H900-R1.375	2	11	0

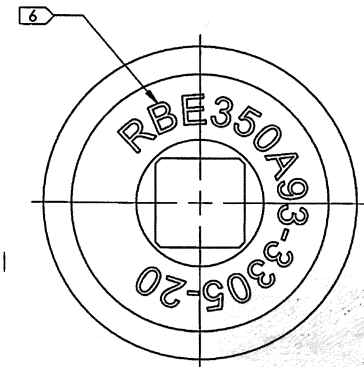
Part Specifications	
Specifications could not be found.	

381/2
-93/4

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	PART NUMBER -1 ADDED AT THE END, TOLERANCE ON DIMENSION .363" CHANGED FOR .363" +/- .001", ENGRAVING CHANGED FOR MACHINE ENGRAVE, VIEWS CHANGED FOR CLARITY	17-798	17.12.21	VM	ML



SECTION A-A



- NOTES:
- 1) MATERIAL: 17-4 PH-H900 SS
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

RBE350A93-3305-20-1 TAIL GEARBOX WRENCH

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE TAIL GEARBOX WRENCH	
PART NO. RBE350A93-3305-20-1	REV C
TOL. NO. RBE350A93-3305-20	
DESIGNED BY: VM 17/12/21	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING
DRAWN BY: VM 12/27/2017	TOLERANCES: XXX ± .005 XX ± .01 X ± .1
CHECKED BY: VM 01/02/2018	FRACTIONS: 1/8 ANGLES: 1/2° SURFACE: ROUGHNESS
INFO REVIEW BY: DD 01/02/2018	SCALE: NTS
APPROVED BY: ML 01/04/2018	SHEET 2 OF 5
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